

Villains, Victims, and Heroes

Accounting for the Roles Human Activity Plays in LOPA Scenarios

Presented by

- ❖ **Michael S. Schmidt, P.E., CFSE**
 - ◆ **Principal, Bluefield Process Safety, LLC, St. Louis, Missouri**
 - ◆ **Adjunct Professor, Missouri University of Science and Technology, Rolla, Missouri**

Three Roles

- ❖ **Villains**
- ❖ **Victims**
- ❖ **Heroes**



phillipmartin.info

Three Roles

- ❖ **Villains → Causes**
- ❖ **Victims → Receptors**
- ❖ **Heroes → IPLs**



Human error

- ❖ **Lapses**
- ❖ **Mistakes**
- ❖ **Violations**



Lapses

- ❖ **They know what they should do**
- ❖ **They want to do what they should do**
- ❖ **They are capable of doing what they should do**

Why lapses occur

Occur, not in spite of, but because of being well trained

❖ **Inappropriate responses:**

- ◆ Exhortation
- ◆ Punishment
- ◆ Further training

❖ **Appropriate responses:**

- ◆ Accept lapses
OR
- ◆ Redesign work process

Mistakes

- ❖ **Significance of readings or warnings not recognized**
- ❖ **Ignorance of hazards**
- ❖ **Ignorance of scientific principals**
- ❖ **Errors in diagnosis**

Why mistakes occur

Occur because of inadequate training

❖ **Inappropriate responses:**

◆ **Exhortation**

◆ **Punishment**

❖ **Appropriate response:**

◆ **Further training**

Violations

- ❖ **Deliberate decision to not carry out instructions**

Why?

- ❖ **Considered unnecessary**
- ❖ **Considered incorrect**
- ❖ **Maliciousness**

Follow up to violations

- ❖ **Are the rules known and understood? Is it possible to follow them?**
- ❖ **Are the rules really necessary?**
- ❖ **Can the job be simplified?**
- ❖ **Do people understand the reasons for the rules?**
- ❖ **Have breaches been ignored or rewarded in the past?**
- ❖ **What would have happened if no accident had occurred?**

Stochastic human reliability

- ❖ **Applies only to random errors**
- ❖ **All lapses are random errors**
- ❖ **Mistakes may be random errors**
- ❖ **Violations rarely are random errors**

Design basis for human error

- ❖ **Error during high-stress, non-routine task: $P = 1$**
- ❖ **Error during routine, or low-stress task: $P = 0.1$**
- ❖ **Failure executing routine written procedure: $P = 0.01$**
- ❖ **Failure executing special written procedure with check: $P = 0.001$**

Human Activity as a Cause

❖ Design

- ◆ Engineering
- ◆ Programming

❖ Operation and Maintenance

- ◆ Operator Error
- ◆ Pilot Error
- ◆ Human Error



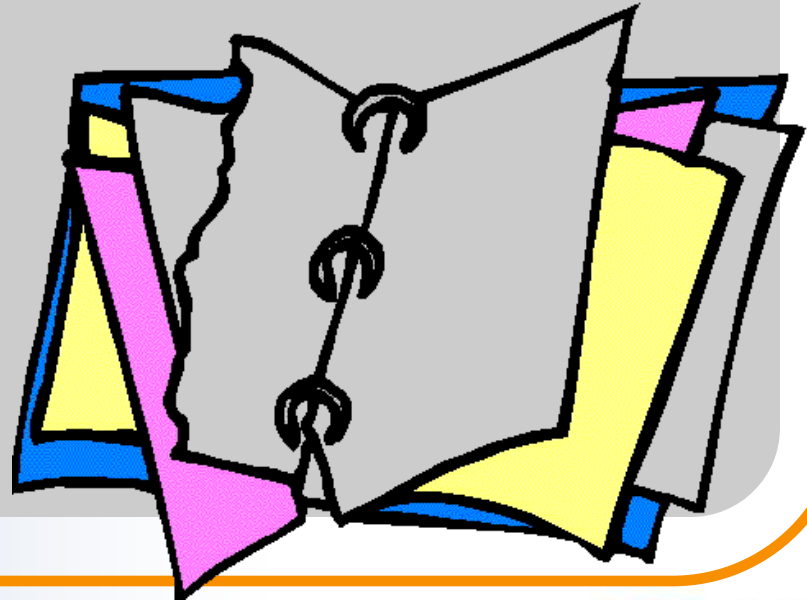
Procedural Deviations

❖ 7 Parameters

- ◆ Omitted
- ◆ Wrong Order
- ◆ Timing
(Early/Late)
- ◆ Duration
(Short/Long)
- ◆ Partial
- ◆ Additional
- ◆ Wrong Action

❖ 2 Parameters

- ◆ Omission
(Did not do)
- ◆ Commission
(Did wrong)



What to do about human causes

- ❖ **Reduce the number of opportunities to for the error, typically a lapse**
- ❖ **Reduce the probability that the opportunity will result in an error**

Reduce opportunities for error

Do it less often

- ❖ **Better design so maintenance is required less often**
- ❖ **Simplify or eliminate processes and procedures to have fewer steps**
- ❖ **Note: Flexibility almost always comes at the cost of greater complexity and increased error**

Reduce probability of error

- ❖ **Improve procedures**
- ❖ **Add checklists**
- ❖ **Improve training**
 - ◆ **Training can turn emergency tasks into routine tasks**
 - ◆ **Training can turn high stress tasks into low-stress tasks**
- ❖ **Automate**
 - ◆ **Tasks and sequences**
 - ◆ **Calculations**

Not Initiating Events or Causes

- ❖ **Ineffective management systems**
- ❖ **Inadequate training or certification**
- ❖ **Inadequate testing or inspection**
- ❖ **Failure of critical response**

May contribute, but not initiating events in themselves

Victims – Humans as Receptors

❖ Safety

- ◆ Operating staff
- ◆ Maintenance staff
- ◆ Contractors
- ◆ Others

❖ Community

- ◆ Neighbors
- ◆ Visitors
- ◆ Passers-by



What to do about victims

- ❖ **Reduce the number of people exposed**
- ❖ **Reduce the time people are exposed**

- ❖ **Safety – Occupancy factor**
- ❖ **Community – Little to be done**
 - ◆ **Location selection**
 - ◆ **Manage buffer zone**

Human activity as an IPL

- ❖ **Administrative controls**
- ❖ **Human response**



Administrative controls as IPL

- ❖ **Procedural measure**
- ❖ **Relies on human action**
- ❖ **Routinely done to prevent hazard**
- ❖ **Not done in response to hazard**

- ❖ **Must be independent of failed procedure that is cause**
- ❖ **$PFD_{AVG} = 0.1$
for administrative control**

Training should include

- ❖ **Awareness training**
 - ◆ **Procedure is safety critical**
 - ◆ **Hazardous event prevented**
 - ◆ **How the procedure prevents the hazardous event**
- ❖ **Confirmation of understanding and ability to perform procedure as designed**
- ❖ **Records of the training**

Human response as IPL

- ❖ **Effective, independent, auditable**

Three questions:

- ❖ **How will the unsafe condition or event be detected?**
- ❖ **How will the decision to act be made?**
- ❖ **What action will be taken to deflect the hazardous outcome, preventing the event?**

Success of human response

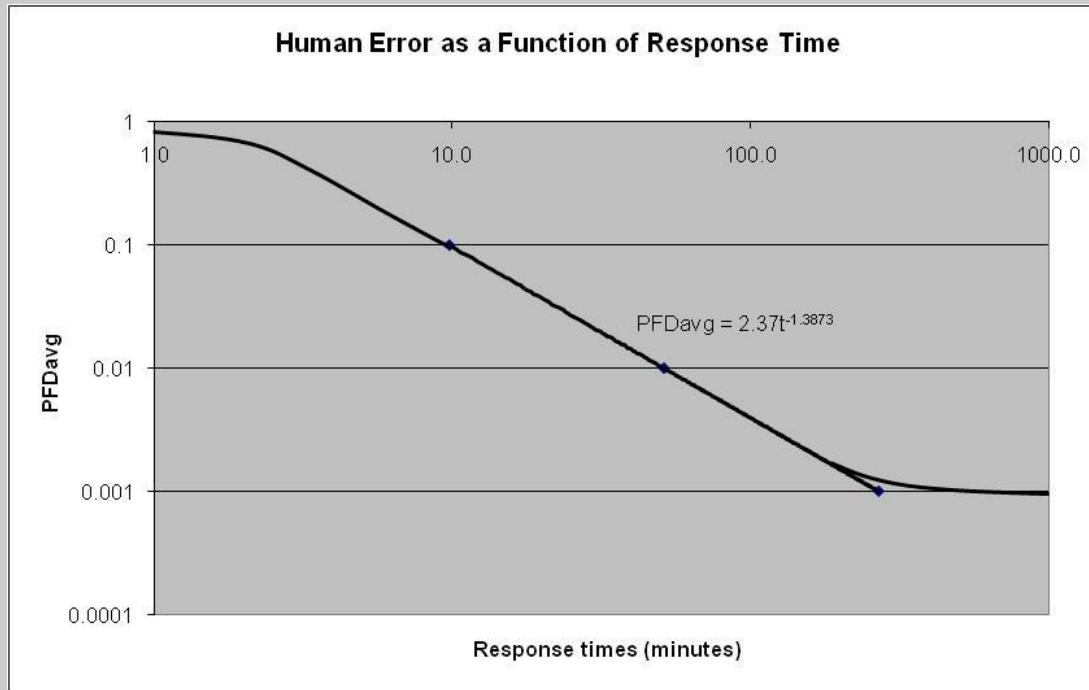
- ❖ **Assumes sufficient training to avoid mistakes and violations**
- ❖ **Assumes sufficient response time to**
 - ◆ **Detect**
 - ◆ **Decide**
 - ◆ **Act**
 - ◆ **Take Effect**

PFD_{AVG} of human IPL

- ❖ **In addition to sufficient response time**
THERE MUST BE
- ❖ **Sufficient buffer time**
- ❖ **With no buffer time, human response must be perfect to succeed—and no one is perfect**

Buffer Time

- ❖ $t < 5$ min, PFD_{AVG} approaches 1
- ❖ $t > 4 \frac{1}{2}$ hours, $PFD_{AVG} = 0.001$



Human IPLs

- ❖ **At least 10/15/20 minutes
buffer to respond 0.1**
- ❖ **At least 45/60/90 minutes
buffer to respond 0.01**
- ❖ **At least 5/8/10 hours
buffer to respond 0.001**

Notes about human responses

- ❖ **Most companies only allow for the first IPL or sometimes, the first two IPLs**
- ❖ **Human response, no matter how much buffer time, can be no better than the reliability of the detection and action**

Summary

- ❖ **Human involvement in LOPA scenarios includes causes, receptors, and IPLs**
- ❖ **Random human error occurs at predictable rates, depending on the nature of the error**
- ❖ **Human IPLs include both administrative procedures and human responses**
- ❖ **The PFD_{AVG} of human responses depends on the amount of buffer time available in addition to response time**

Questions?

